

PRECISIONCOATINGS, Inc.

Electrostatic Application

Precision Coatings DTM primers and PC3 finishes in solid colors, metallics and iridescents can be applied by electrostatic air application using equipment such as the Graco Pro X electrostatic air spray gun.

- Equipment and parts being coated should be properly grounded for application.
- DTM primers and PC3 topcoats and clearcoats should be mixed according to manufacturer's instructions and then reduced 10% with acetone to achieve proper polarity.
- Electrostatic gun should be operated according to the manufacturer's equipment specification.

Electrostatic rotary bell guns do not work with metallic or iridescent colors, however solid colors can be applied using an electrostatic rotary bell application.